



Dart Aerospace Ltd.
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D3916-5

Job Sheet 185612



Part No: D3916-5

Job Qty: 5 ea

Part Name: Light Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		11/2/18	0.00	0.00	Start Up Large Fab-5		MAR 31-10-2018
100	Large Fab	5 pcs		11/2/18	0.00	2.00	Large Fab 8		MAR 31-10-2018
110	QC	5 pcs		11/2/18	0.00	0.00	QC6		OCT 31 2018 68
120	Packaging	5 pcs		11/2/18	0.00	0.00	Packaging3 Large Fab		NOV 0 1 2018
130	QC21-SA	5 Ea		11/2/18	0.00	0.00	QC21		DAS 21 9-59

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9566 *** Make line at 9.00" and use jig for other Descriptions: line***

120 - LOCATION: WA004-4

130 - 1-Cut as per Dwg D3942-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	20.8300 ft (4.166 ea)	90-Start up Operation	S113209

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.500W.049	21	73	0

Part Specifications

Specifications could not be found.

Plex 10/31/18 8:09 AM Dart.lajeunesse.marie

M304TS0.500W.049
S113209

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐							
Date :		Step #:		QTY Effective :						MRB (QSI042) Approval	
Description Work Order Deviation				Disposition						Completed By	
										Lead hand / Supervisor Approval Verification	
										QC / QA Coordinator Approval	

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Date: 10/31/18

CART
AEROSPACE

Container No: S123065

Part: D3916-5

Job No: 185612

Serial No/Batch: S123065

Revision:

Inspector:
Exp Date:

Instructions: Various STC's

FAULT CATEGORY

Defect	☐	Power Loss/Surge	☐	Positioned Wrong
	☐	Folio/Program	☐	Outside Dimensions
	☐	Grain	☐	Over/Under tolerance
	☐	Weld	☐	Part Incorrect
	☐	Wrong Stock Pulled	☐	Part Lost/Missing
Complete/Unqualified	☐	Out of Sequence	☐	Part Moved
	☐	Off-set	☐	Drawing
	☐	Mislabeled	☐	Finish
Complete/Unclear	☐	Fit/Function	☐	Misread
	☐	Misaligned/off center	☐	Turning Sequence